The **INIR2-PR2.1%** is a user-friendly digital Gas Sensor, which is designed to use the latest SGX Sensortech's non-dispersive infrared technology. It has been primarily designed for the purpose of gas leakage detection in both industrial and residential environments. Developed with the latest generation of power efficient CORTEX microcontrollers allows for high flexibility and functionality. It incorporates the latest electronics and offers a linear output proportional to the gas concentration applied. Temperature compensation, good accuracy, low voltage DC power supply and simple implementation into end-user system make this sensor a perfect solution for gas leakage detection.
**Features**

- Linear approximation 0-2.1% volume.
- Gas Sensor with Automatic Switchover between ranges.
- High Resolution up to 10ppm.
- Detectivity Level at 100ppm.
- Analog Output of gas concentration.
- Serial port communication (UART).
- Full Faults Diagnostics & Error Generation.
- Cyclic Redundancy Check (CRC).
- Typical Low power consumption < 100mW (Average).
- Factory calibrated for up to 2.1% Propane.
- Evaluation Kit available including PC software for easy testing and production calibration functions.
- Design for use in Hazardous Areas.
- Certified for use in Explosive Atmospheres (EX).

**Key applications**

- Automation & Control.
- Indoor Air Quality.
- Industrial Health & Safety.
- Waste Management.
- Mining.
- Industrial Health & Safety.

---

**Pin Configuration**

*(Dimensions in mm)*

<table>
<thead>
<tr>
<th>Pin</th>
<th>Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>TXD</td>
<td>Data transmitted from the Integrated IR.</td>
</tr>
<tr>
<td>2</td>
<td>VIN</td>
<td>3.2 Volts – 5.25 Volts DC input to Integrated IR.</td>
</tr>
<tr>
<td>3</td>
<td>GND</td>
<td>GND Plane, 0 Volts reference for Integrated IR.</td>
</tr>
<tr>
<td>4</td>
<td>RXD</td>
<td>Data received by the Integrated IR.</td>
</tr>
<tr>
<td>5</td>
<td>OUT</td>
<td>Analog Output. Scalable range, see Application Note 1 Integrated IR Protocol &amp; Calibration for details.</td>
</tr>
</tbody>
</table>

**Note 1:** All Dimensions in mm. All tolerances Linear +/- 0.1mm and Angular 0.5° unless otherwise stated.

**Note 2:** DO NOT SOLDER PINS. Use sockets to push-fit the sensor in the instrument. Please refer to our handling precautions on page 4.

**Note 3:** SGX Sensortech recommends the Wearns Cambion type 450-1813-01-03-00 single-pole solder mount socket with through hole, or a suitable equivalent.
**Design Considerations & Applications**

**Warm-Up Time**
The Warm-Up Time for the INIR2 sensor is 45 seconds after each power “ON” or every time when we are changing from Configuration to Normal/Engineering Mode. During this time data are not valid. Please read Fault codes in Application Note 1, “Integrated IR Protocol & Calibration”. The Warm-Up time is not including the period that the sensor needs to reach the ambient temperature. The sensor though is capable of producing readings during the Warm-Up but with a much higher error than specifications.

**Calibration**
For calibration process please read the appropriate Application Note 1, “Integrated IR Protocol & Calibration”. For optimum performance please use following cylinders:

<table>
<thead>
<tr>
<th>Cylinder</th>
<th>Composition</th>
</tr>
</thead>
<tbody>
<tr>
<td>INIR2-PR2.1%</td>
<td>Propane 0.1%</td>
</tr>
</tbody>
</table>

Always do Zero Calibration first followed by High Span.

**Gas Flow Rate**
For valid evaluation and to keep tests consistent it is recommended to use 450 – 500 cc/min. flow rate to minimize any effects due to pressure variations in the INIR2.

**Digital Interface/Communication**
To read-out the digital output from the sensor, a Microcontroller (MCU) or Personal Computer (PC) is required. The software with our Evaluation kit is compatible with Windows Operating System only and at the moment is not possible to read the Analogue output by using the Evaluation Software.

**Certifications Details**

<table>
<thead>
<tr>
<th>Standards</th>
<th>ATEX</th>
<th>IECEx</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN 60079-0, IEC 60079-1</td>
<td>OBAC 22 ATEX 0196U</td>
<td>IECEx OBAC 20.0006U</td>
</tr>
</tbody>
</table>

**Special Conditions for Safe Use**

**Condition 1:** The thermal resistance of the Gas Sensing Heads do not exceed 25KW. This shall be taken into account when considering its surface temperature and the temperature classification of the equipment into which it is to be incorporated. Tests indicated that an internal ignition increases the temperature of the mesh by further 4.2K (including a 1.2 safety factor).

**Condition 2:** The Gas Sensing Heads shall be protected from impact in service. The Gas Sensing Head shall be mounted in a protective enclosure such that an impact of 7 J in accordance with IEC 60079-0:2007 clause 26.4.2 from any direction shall not cause the impact head to make contact with the Sensing Head.

**Condition 3:** The Gas Sensing Heads are dust-proof (IP5X) but offers no protection against the ingress of water. Where protection in excess of IP50 is required, then the apparatus into which the Gas Sensing Head is installed shall provide the necessary ingress protection (for example by fitting an external semi-permeable membrane).

**Manufacturing & Certificate Address**
SGX Europe sp. z o.o., 40-155 Katowice, 42 Konduktorska St., POLAND

**Typical performance characteristics**
(All Data are related to a calibrated sensor and conditions: Temperature 20°C, Relative Humidity 10%RH, Pressure 101kPa, 500 to 1000 ml/min Gas Flow, Averaging of 20 values, unless otherwise stated.)

**Fig. 1 Example schematic for Interfacing Integrated IR (INIR2-PR2.1%)**

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### Test

<table>
<thead>
<tr>
<th>Test</th>
<th>INIR2-PR2.1%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stabilisation or Warm-up Time (EN)**</td>
<td>0%vol. ±0.1%vol. in 45 seconds</td>
</tr>
<tr>
<td>Calibration Curve (EN) or Basic Error (AQ)</td>
<td>0 to 100%vol. ±0.06%vol. or ±6% of Reading whichever is greater</td>
</tr>
<tr>
<td>Short Term Stability (EN) of the Displayed Value (AQ)</td>
<td>0%vol. ±0.005%vol.</td>
</tr>
<tr>
<td>Minimum Resolution (AQ)</td>
<td>From 0 to 2.1%vol. ±0.002%vol.</td>
</tr>
<tr>
<td>Long Term Stability (EN) or Working Stability (AQ)</td>
<td>0%vol. ±0.01%vol. / Month</td>
</tr>
<tr>
<td>Temperature Error (with Compensation)</td>
<td>0%vol. to 2.1%vol. ±0.05%vol.</td>
</tr>
<tr>
<td>Humidity Error (10%RH to 90%RH, relative to 45%RH)</td>
<td>0%vol. ±0.05%vol.</td>
</tr>
<tr>
<td>Response Time (without dust filter)</td>
<td>T&lt;sub&gt;90&lt;/sub&gt; &lt; 30 sec</td>
</tr>
<tr>
<td>Power Supply Variations</td>
<td>The Performance of the INIR2 is not affected by power supply variations as long as the power supply provides DC Regulated voltage according to specifications.</td>
</tr>
<tr>
<td>Power Supply Rejection Ratio (PSRR)</td>
<td>at 1 MHz -&gt; 50 dB, at 100 kHz -&gt; 68 dB, at 10 kHz -&gt; 88 dB</td>
</tr>
<tr>
<td>Temperature Cycling or Ramping Drift</td>
<td>0%vol. ±0.05%vol.</td>
</tr>
<tr>
<td>Thermal Shock Drift</td>
<td>±0.01%vol. / Month</td>
</tr>
<tr>
<td>Uncertainty Error of Calibration</td>
<td>±0.15% Error of the Actual Reading</td>
</tr>
</tbody>
</table>

*1. Wait for 45 mins for the Sensor to warm up and reach the Ambient Temperature after power on.

*2. NOTE: All data and tests are relating to EN 60079-29-1 and AQ 6211, European and Chinese standards. For more information about Average please read the Application Note 1, “Integrated IR Protocol & Calibration”.

### General performance

**Warm Up, 20°C**

**Typical T90 Response Time without Dust Filter (to 1.2% Propane)**

**Typical Linearity 0-2.1% Propane**

**Typical recovery time (from 1.2% Propane)**

**Typical recovery time (from 2.1% Propane)**
Intended use
This device has been designed to be used as component together with instruments to detect either flammable gas or carbon dioxide of certain concentrations. Please read recommended applications on page 1 for more details.

Handling precautions
A. Do not drop the integrated IR on the floor as this could cause damage to the pins or internal components.
B. Avoid mechanical force against pins or sockets. Protect from dust and sprayed acidic particles.
C. Do not immerse in water or other fluids.
D. Do not solder the module directly onto a pcb or to wires. Excessive heat could cause damage.

ESD precaution
ESD (Electrostatic Discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary subjected circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

Warning! Plugging or Unplugging the Sensor while in operation may damage the device beyond repair. Always power down the instrument when performing maintenance.

ROHS compliance
Under the EU Directives, compliance testing is necessary for Pb, Cd, Hg, Cr (VI) and Br. The RoHS directive is effective since July 1, 2006. The regulations prohibit the use of these hazardous substances in new products sold after July 2003.

WEEE directive
WEEE (Waste from Electrical and Electronic Equipment) is a directive that controls how electric and electronic equipment is handled and recycled effective since August 13, 2005. INIR2 clustered as component and SGX does not have to need a recycling scheme in place, but manufacturers may need to ensure WEEE compliance for their systems.

ATEX/IECEx certifications
The ATEX directive consists of two EU directives describing what equipment is allowed in an environment with an explosive atmosphere. The Integrated IR is certified for ATEX and IECEx:

<table>
<thead>
<tr>
<th>IEx db</th>
<th>II 2G Ex db</th>
<th>Ta -40°C to +75°C</th>
</tr>
</thead>
</table>

Warranty & Warning
The WARRANTY for all the INIR2 Gas Sensors is 2 years from the purchased date based on use according to this document and the INIR Application Note.

Warranty period or any extended warranties would be confirmed with the order confirmation.

The warranty is invalidated if the sensor is used under conditions other than those specified in this datasheet. In addition, please pay attention to the following conditions as they will void immediately the WARRANTY:

1. Do not allow water condensing into the sensor or deep the sensor into water.
2. Do not vandalize the sensor.
3. Do not change label or cover it with other stickers.
4. Do not over voltage or overcurrent the sensor; always observe the correct polarity of the input.
5. Do not solder directly onto the pins, pads or the external body of the sensor.
6. Do not drop on the floor or hit it with tools.
7. Do not open, cut or break sensor apart.
8. Do not expose the sensor to high levels of dust.
9. Do not expose the sensor to corrosive gases or operate under corrosive environments.
10. Do not paint or mark the sensor externally.
11. Do not use in acid environment or operate under gases containing acid vapours or particles.
12. Do not custom modify the sensor.
13. Do not clean the sensor with acid.
14. Recalibrating the sensor will only void the calibration certificate not the warranty.

Order Information

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Propane sensor Evaluation Kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>INIR2-PR2.1%</td>
<td>INIR-EX4</td>
</tr>
</tbody>
</table>