VQ548MP2-DA Datasheet

MEMS Catalytic Combustible Gas Sensor
(4-Series)

The VQ548MP-DA is a low power, hazardous area safe, extremely robust and poison-resistant device in a certified flameproof enclosure. The VQ548MP2-DA type sensor is designed for low power operation in continuous mode providing additionally ultra-low power consumption when used in pulse mode operation, which makes this sensor a preferred choice for battery operated devices.

The VQ548MP2-DA has been designed to provide the basic sensor performance that will enable a suitable instrument to meet the various (Group 1) mining and industrial (Group 2) performance standards.

Whilst being optimised for its methane response (up to 5% volume in air), will also detect some other flammable gases and vapours. For further information, contact SGX Sensortech.

FEATURES

- Low power – designed for battery operation
- Small size (16 x 20 mm)
- Compatible with instruments using VQS0 type sensor
- High resistance to mechanical shocks
- Assessed as intrinsically safe
- Low orientation effect
- ATEX Certified (II 1G Ex da IIC Ga, I M1 Ex da I Ma)
- IECEx certified (Ex da IIC Ga, Ex da I Ma)

OPERATING PRINCIPLE

The silicon pellistor structure consists of a pair of accurately micro machined diaphragms with two embedded planar heater meanders coated with a layer incorporating a noble metal catalyst for the detector device and with inert layer for the compensator device.

The meander acts both as an electrical heater and as a resistance thermometer. The device is mounted on a PCB with wire bonding and is surrounded by a plastic can with the end open to the atmosphere. If a flammable gas is present when the device is heated to about 400 – 500 °C, the gas will oxidise and the resultant release of energy will heat the device still further. This increase in temperature is detected as an increase in resistance of the meander. The temperature of the meander is also affected by ambient temperature and by variations in thermal conductivity of the air caused by the possible presence of inert gases such as carbon dioxide. To compensate for temperature changes not caused by the oxidation of the flammable gas a second, inert device is used.

The compensator is made in the same way as a detector device except that instead of incorporating a catalyst in the coating layer, the device is treated so that oxidation cannot take place.

The two devices are then used in a circuit that detects the difference in their resistances. Since the two devices are generally a different colour, they have different emissivity and hence different slope resistances. Therefore, to obtain the best temperature performance, it is necessary on occasion to connect a fixed resistor in parallel with the compensator to correct for its higher slope resistance.

TECHNICAL SPECIFICATION

**Mechanical**

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>see outline, page 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Body material</td>
<td>PEI</td>
</tr>
<tr>
<td>Weight</td>
<td>8g</td>
</tr>
</tbody>
</table>

**Environmental**

<table>
<thead>
<tr>
<th>Ambient temperature range for operation / storage:</th>
<th>certified:</th>
<th>0 to 95% (non-condensing)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operational pressure range</td>
<td>70 to 130 kPa</td>
<td></td>
</tr>
<tr>
<td>Gases Detected</td>
<td>Most flammable gases and vapours</td>
<td></td>
</tr>
</tbody>
</table>

**Electrical**

<table>
<thead>
<tr>
<th>DC supply to detectors</th>
<th>+2.9 to +3.1V;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Typical power</td>
<td>37.0 to 41.0 mA (&lt;96mA at power on)</td>
</tr>
<tr>
<td>Mode of Operation</td>
<td>Continuous or pulsed(^{(1)})</td>
</tr>
</tbody>
</table>

\(^{(1)}\) Suggested minimum ON pulse time is 300ms.

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In case of modification of the product, SGX disclaims all liability.
PERFORMANCE

<table>
<thead>
<tr>
<th>Minimum sensitivity (measured with 1% methane at 3.0 ± 0.1V)</th>
<th>8 mV/% methane</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zero offset range in clean air</td>
<td>-30mV ± 20 mV</td>
</tr>
<tr>
<td>Response Time (T&lt;sub&gt;90&lt;/sub&gt;) (See Note 2)</td>
<td>&lt; 12 sec</td>
</tr>
<tr>
<td>Maximum gas concentration</td>
<td>5% methane in air</td>
</tr>
<tr>
<td>Long Term Zero drift (see note 3)</td>
<td>&lt; 1.0 mV / month</td>
</tr>
<tr>
<td>Long Term Sensitivity drift (see note 5)</td>
<td>&lt; 0.6 mV / month</td>
</tr>
</tbody>
</table>

MAXIMUM RATINGS (Absolute values)

<table>
<thead>
<tr>
<th>Input voltages between pins:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pins 2 and 3</td>
</tr>
<tr>
<td>Pins 1 and 2</td>
</tr>
<tr>
<td>Pins 1 and 3</td>
</tr>
</tbody>
</table>

OPERATION

It is recommended that the detector and compensator be run in a Wheatstone bridge circuit.

A suitable circuit is shown below. In use, the bridge supply voltage should be stable to within ± 0.05 V, or the output in clean air may change in sympathy. Although it is generally recommended that pellistors should be run with a constant voltage supply to the bridge, it is possible to use a constant current supply provided that the voltage across the bridge in clean air remains within the recommended limits.

Recommended circuit diagram

![Recommended circuit diagram](image)

R<sub>1</sub> = R<sub>2</sub> = 500Ω to 10 kΩ
R<sub>3</sub> = R<sub>6</sub> = 10R<sub>1</sub>
R<sub>4</sub> = 20R<sub>1</sub>

NOTES

1. The polarity of the supply voltage may be reversed without harm. The only effect is to reverse the polarity of the output signal.
2. Maximum (slowest) response time measured at 3.0 ± 0.1 V using 1% methane in an SGX test manifold. Faster response times will be achieved in instruments/detectors with optimised gas delivery.
3. Exceeding these limits may degrade the stability of sensitivity or zero offset. The calibration of the sensor should be checked if it has been exposed, whilst operating, to gas concentrations greater than the Lower Explosive Limit.
4. Over 90 day period.
5. Measured at 3.0 ± 0.1V using 1% methane, over 90 days period.

IMPORTANT PRECAUTIONS

Read the following instructions carefully before using the VQ548MP2-DA to avoid erroneous readings and to prevent the device from permanent damage.

- Heater voltages above the specified maximum rating can damage the MEMS Pellistor.
- Some compounds are known to affect the catalytic reaction of coating material used in pellistors.
  - Exposure to silicones (by far the most common & virulent poison), high levels of hydrogen sulfide (and other sulfur containing compounds), phosphates and phosphorous containing substances or lead containing compounds (e.g. tetraethyl lead) will irreversibly poison the sensor. High concentrations of flammable gas may also permanently affect the sensor response.
  - Lower concentrations of hydrogen sulfide and other compounds can cause a temporary loss in response. This is known as inhibition. Halogenated hydrocarbons such as Freons™, trichloroethylene, and methyl chloride are also possible inhibitors. Sensors generally recover most of their original response once they are returned to fresh air.
  - Specific protection may be needed in applications where poisons or inhibitors are continuously present.
- SGX recommends using ESD protection equipment when handling the sensor.
- Under no circumstances should the sensor pins be soldered directly to a PCB or wires. Excessive heat could cause irreparable damage to sensor. Information on the recommended sockets can be found on our website under the Frequently Asked Questions (FAQ) section.
- Please contact SGX Sensortech for any additional information.
CERTIFICATION

<table>
<thead>
<tr>
<th>Certificate / File:</th>
<th>ATEX</th>
<th>IECEx</th>
</tr>
</thead>
<tbody>
<tr>
<td>Certificate / File:</td>
<td>OBAC 18 ATEX 0024U</td>
<td>IECEx OBAC 18.0001U</td>
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<tr>
<td>Product Marking:</td>
<td>Ex da IIC Ga M1 Ex da I Ma</td>
<td>Ex da IIC Ga Ex da I Ma</td>
</tr>
<tr>
<td>Certified Manufacturing Locations:</td>
<td>SGX Europe Sp. z o.o., Ligocka 103, 40-568 Katowice, Poland</td>
<td></td>
</tr>
<tr>
<td>Certificate Address:</td>
<td>SGX Europe Sp. z o.o., Ligocka 103, 40-568 Katowice, Poland</td>
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</tbody>
</table>

INSTRUCTIONS SPECIFIC TO HAZARDOUS AREA INSTALLATIONS
(Ref: EU ATEX Directive 2014/34/EU)

1. The VQ548MP2-DA Gas Sensor is component approved only and may not be used as a stand-alone item in a hazardous area without further protection.
2. There are no user-serviceable parts in the component.
3. The end-user/installer should be aware that the certification of the VQ548MP2-DA Gas Sensor relies on the following materials used in its construction, which are suitable for most common applications:
   - Enclosure PEI-ULTEM 1000 or PPS-GF40
   - Stainless Steel Mesh Flame Arrestor
   In accordance with the Note in EN60079-0:Clause 6.1, the end-user/installer shall inform the manufacturer of any adverse conditions that the VQ548MP2-DA Gas Sensor may encounter. This is to ensure that the VQ548MP2-DA Gas Sensor is not subject to conditions that may cause degradation of these materials.
4. There are no user-serviceable parts in the component.
5. The VQ548MP2-DA Gas Sensor has not been assessed as a safety device (EHSR 1.5).
6. The VQ548MP2-DA has been assessed to the following entity parameters:
   - Ui: 10 V, Pi: 1.3 W, Li: 0 H, Ci: 0 F
7. The sensors have been determined suitable for Group I and Group II environments, provided no Group I dust enters the sensor, for a service temperature range of -40°C to +60°C.
8. The sensors have been assessed for internal mounting only and shall not form part of the external enclosure of the end-product.
9. The sensors provide adequate separation between internal conductors and accessible external surfaces for voltages ≤ 10 V. The end-product designer must ensure that adequate separation is provided from conductors.
10. A minimum ingress protection rating of IP20 was considered for the purposes of the assessment. The end-product enclosure is required to give the required ingress protection (IP) rating for the intended environment.
11. The maximum surface temperature rise of the sensor has been determined to be 28 K.
12. The end-product designer must limit the steady-state current into the sensor to less than 641 mA with considerations made to any other applicable clauses of the standard used for the end-product.
PACKAGE DIMENSIONS

All dimensions in mm
Dimensions without limit are nominal